



BIOLUBE

The home of Lubie® saw lubricating systems and Lubie lubricants.

TECHNICAL DATA SHEET

Lubie 427 GRINDING COOLANT

DESCRIPTION:

Lubie 427 is a full synthetic grinding coolant specifically formulated for superior surface finish on knives and blades. Higher surface finish will keep the blades sharper for a longer runtime. Lubie 427 is also mild to operators and has built-in rust protection for tooling and equipment. The low foaming property of Lubie 427 makes it ideal for high agitation applications.

Typical dilution ratios range from 5% to 10%. Tough jobs may require a slightly higher concentration.

TYPICAL SPECIFICATIONS:

APPEARANCE Blue/Clear
pH @ 5% 9.3-9.6
SPEC. GRAVITY 1.045
5% CICT. No Rust

BENEFITS:

- Inherent low foaming behavior
- Resistant to microbial growth
- Excellent rust protection
- Superior surface finish

REFRACTOMETER READINGS:

CONCENTRATION %:	3	5	10	15	20
READING:	0.8	1.3	2.5	3.8	5.0

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