



BIOLUBE

The home of Lubie® saw lubricating systems and Lubie lubricants.

TECHNICAL DATA SHEET

Lubie 325 CARBIDE GRINDING COOLANT

DESCRIPTION:

Lubie 325 is a dilutable synthetic coolant specifically designed for sawtooth tipping. This carbide grinding formula contains premium additives which prevent cobalt leaching. Lubie 325 contains a high level of powerful corrosion inhibitors that result in a smooth surface finish that is resistant to rust. This coolant provides a clean performance, effective cooling, premium lubrication, and improved tool and sump life. Lubie 325 reduces operator exposure to heavy metals.

For extra protection against cobalt leaching, the Lubie 329 will offer extended cobalt protection.

TYPICAL SPECIFICATIONS:

APPEARANCE Blue/Clear
 pH @ 5% 9.4-9.8
 SPEC. GRAVITY 1.045-1.065
 VISCOSITY Water thin (0)

BENEFITS:

- Safer for employees
- Performs a wide variety of machining operations
- Improves tool and sump life
- Built in rust protection

REFRACTOMETER READINGS:

CONCENTRATION %:	1.0	3.0	5.0	7.0	9.0	11.0	13.0	15.0	17.0	20.0
READING:	0.4	1.2	2.0	2.8	3.5	4.3	5.0	5.8	6.6	7.6

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