



BIOLUBE INC.

PO Box 9732 Fort Wayne, IN 46899

www.biolube1.com sales@biolube1.com

260-414-9633 Fax 260-440-3163

Lubie® Grinding & Cutting Oil #702-MN

Lubie® 702 is a compounded grinding and cutting oil suited to a wide range of grinding and machining operations. As a compounded oil, without water, 702 is especially suited for carbide grinding because it will not leach cobalt from carbide.

- Resistant to bacterial growth.
- Excellent chip and metallic dust settling properties preventing recirculation in the coolant, plugged filters, damaged pumps and damage to the work piece.
- Contains a very efficient detergent system that will keep the coolant tank and grinder clean.
- Reduces wheel loading and glazing, thus eliminating frequent wheel dressing while increasing wheel life and production.
- Exhibits effective rust protection on steels and cast iron.
- Excellent for use on aluminum.

Lubie® 702 is a specific blend of fats, sulfur, chlorine and phosphorus to optimize grinding and machining of carbide, ferrous and non ferrous metals.

PHYSICAL DATA

Use Dilution None Color Dark Amber/Clear

Foam Low to None Specific Gravity 8.7

Chip Settling Rapid Odor Slight to Mild

UNIT (Gallons) CATALOG #

CASE (4 Gallons) BL 702-1

PAIL (5 Gallons) BL 702-5

DRUM (55 Gallons) BL 702-55