



BIOLUBE INC.

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Lubie® 3

Customers find Lubie® 3 to be very effective on all thin kerf circular saws, finger joint knives and moulders knives. Lubie® 3 is a water based lubricant, cleaner and coolant formulated to prevent heat and pitch build-up on thin kerf tooling. Customers report thin kerf saws do not over heat and distort and that finger joint knives and molder tooling runs longer with less tear-out.

- #3 is non flammable, non toxic and biodegradable.
- It does not contain any chemicals listed in SARA Title III, Section 313 or in OSHA 29 CFR 1910.
- #3 does not contain silicones and will not stain or discolor wood.

Lubie® 3 is most effectively applied undiluted through Biolube's Lubie® spray systems, which give the ultimate in application and volume adjustment. Other spray systems have also run #3 effectively.

PHYSICAL DATA

Raw Material Base	Waterbased Emulsion	Color	Milky White
Boiling Point	>100C, 212°F	Specific Gravity	1.0
Flash Point	None	Freeze Point	0°C, 32°F
Percent Volatiles by Weight	N/A	Lubricity Rating	0.032 (diesel fuel=0.074)
Solubility	100%	Odor	None

USED ON:

Finger Jointers by: Western Pneumatics (Aceco and Wisconsin Tooling).

Gang Rip Saws by: Mereen-Johnson, SCMI, Cornell, Diehl, Brewer and Yates.

Band Saws by: McDonough, Salem, Filer & Stowell, Wheiland, Brewer, Kimwood, Ferrari, Forester.

Moulders by: Weinig, Wadkins, Madison, Tri State and Diehl.

UNIT (Gallons)	CATALOG #
CASE (4 Gallons)	BL 3-1
PAIL (5 Gallons)	BL 3-5
DRUM (55 Gallons)	BL 3-55